

TECHNICAL DATA SHEET



Advantages

- Great cost / performances ratio
- Satin aspect
- Available in many colours
- Anti-bubbles included
- Easy to use
- Easy to sand
- Low styrene content
- Good covering power

Technical Specifications

| | |
|------------------------|---------------|
| Static Viscosity (cps) | 17000 - 25000 |
| Density | 1.25 |
| Thixotropy | 2, 5-4 |
| Gel Time (minutes) | 10-20 |

Application

This product must be used at workshop temperature between 15 and 30°C

Mix before using

No dilution is requested, only add the catalyst

Catalyse: between 1 and 2.0% of catalyst according to the requested thickness and production cycle. It is possible to use low reactivity catalysts.

For spraying we advise a nozzle of 18 to 31 with a 40 to 60 degree max spray angle.

It is recommended to cross passes at more than 50 centimetres from the mold.

We recommend applying a thickness of minimum 500 microns.

Possible to apply up to 800 microns in several passes.

Do respect security procedures.

Please contact us for further information.

Storage Conditions:

Product should be kept away from direct sunshine and at temperature below 20°C. Under these conditions, the product will keep its properties 4 month from receiving date.

The information contained in this technical data sheet reflects our current knowledge. It aims at providing information about the application possibilities.

As we can not control the applications condition, we can not be held responsible beyond the providing of material in accordance without specifications.