



TECHNICAL DATA SHEET

Appearance

Pink / Orange liquid

Main Resin Characteristics

Medium reactivity ortho
Thixotropic
Pre-accelerated
Reduced styrene emission

Moulding information

Hand lay-up

Precautions for handling

Please find the current MSDS on our website bulletbuildingproducts.co.uk

Shelf life and storage

- Store in the shade out of direct sunlight below 30°C in sealed containers
- The shelf life will be reduced if the resin is exposed to higher temperatures
- Product can be stored maximum of 3 months after receiving date, if kept in appropriate conditions and below its maximum temperature. Refer to the material safety data sheet for detailed storage instructions.

Other possible process

Spray up

Characteristics, Methods and conditions	Values (Average values)
Liquid properties - Viscosity (dPa.s): V23M2V50 @23°C - Solid content (%): NS PC 53 - Reactivity : R151, 1.5% b/v MEKP 50 @23°C - Gel time - Peak time - Peak temperature	4.5 - 6.5 dPa.s 56 - 60% 14 - 18 minutes 27 - 37 minutes 80 - 100°C
Mechanical Properties (cured resin not reinforced) - Tensile ISO 527 (1999) - Tensile strength (MPa) - Elongation at break (%) Flexural ISO 178 (2003) - Flexural strength (Mpa) Flexural modulus (Mpa)	tbc tbc
Thermomechanical properties (cured resin non reinforced) - HDT ISO 75-2 A (1999) (°C):	tbc